



SINGER | Brilliance™

Model 6180



Feature	Benefit
80 Built-In Stitches	The right stitch: easier sewing with better results. Includes: 8 Basic, 58 Decorative, 8 Stretch and 6 Buttonholes
Automatic Needle Threader	Threading the needle is quick and easy.
6 Fully Automatic 1-Step Buttonholes	Buttonhole sewing is a one-step simple process, providing reliable results every time. Each side of the buttonhole is sewn in the same direction creating beautifully balanced buttonholes.
Push Button Stitch Selection	Easily select your desired stitch with the push of a button.
Automatic Stitch Width & Length	The right stitch setting every time. Automatic settings for width and length may be overridden to personalize stitch size.
Up to 6.5 mm Stitch Width	Many stitches can be set for a maximum width of 6.5 mm creating attractive satin and decorative stitches.
Automatic Tension	Automatically keeps stitches balanced and even.
Heavy Duty Metal Frame	This rigid support holds all the mechanisms in perfect alignment for precise sewing and durability.
Extension Table	Manage large projects easily with more sewing surface.
Extra-High Presser Foot Lifter	Offers more clearance, which is needed when placing multiple layers of bulky fabric under the presser foot.



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Automatic Presser Foot Pressure	Easily sew the lightest weight tricots to the heaviest denim without the need for presser foot pressure adjustments.
13 Needle Positions	Needle position can be changed for individual projects, such as inserting zippers or cording and topstitching.
Automatic Reverse	Push the conveniently located automatic reverse button to sew in reverse and reinforce the stitch.
Sewing Speed	With a maximum sewing speed of 750 stitches-per-minute, projects can be sewn quickly.
Free Arm	Provides easy access to cuffs, collars, pant hems and other smaller or difficult-to-reach areas.
8 Snap-on Presser Feet	Expands your creative sewing possibilities. Quick release for easy on and off!
Included Accessories	All-Purpose Foot, Zipper Foot, Buttonhole Foot, Blind Hem Foot, Button Foot, Overcasting Foot, Invisible Zipper Foot, Roller Foot, Shank, Pack of Needles, Bobbins, Thread Spool Caps, Auxiliary Spool Pin, Spool Pin Felt, Darning Plate, Needle Plate Screwdriver, Seam Ripper / Lint Brush, Extension Table and Soft-Sided Dust Cover.
On Board Storage	The accessories are conveniently stored in the removable storage compartment providing easy access.

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